

# Work Order ID 72680

Friday, August 05, 2011 11:29:32 AM



Page 1

Item ID: D4072-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 8/8/2011 Start Qty: 60.00



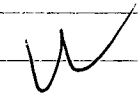
Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 60.00

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4072

B

100

0.00



Hardinge CNC LATHE SMALL

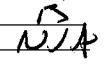
Hardinge

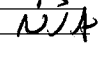
Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Dwg and Folio FA978

Dwg Rev: 

Folio Rev: 

2-Deburr  115818

110

0.00




QC2- Inspect parts off machine FAI/FAIB


QC

Memo

0.00

Quality Control

 115818

60 

60 

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 72680

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Item ID: D4072-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 8/8/2011 Start Qty: 60.00



Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 60.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check

0.00

*mlid 08/09*

*60*

*0*



QC

Memo

0.00

Quality Control

130 Identify as per dwg & Stock Location: *120*

0.00



Packaging

Memo

0.00

Packaging

*Run 9 (60)*

140 QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*ck 11/08/09*

*11-08-9  
(60)*

W/O:		WORK ORDER CHANGES						
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# Picklist Print

Friday, August 05, 2011 11:29:29 AM

Page 1

Work Order ID: 72680



Parent Item: D4072-5



Parent Item Name: Bushing



Start Date: 8/8/2011

Required Date: 8/12/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED BY:DD IPP  
REV:B DRAWING REV. CHANGE AS PER ECN 11-598 11-07-05 JFS  
VERIFIED BY:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500  303 Round Bar 0.500"		Purchased	No			100	f	38.4400	0.03	1.894737			
													

*Handwritten:* \$ 50 11/8/11

Location

MAT028

117143

118271

118509

Loc Qty

38.44

11.34

11.9

15.2

Loc Code

*Handwritten:* 1.8/11

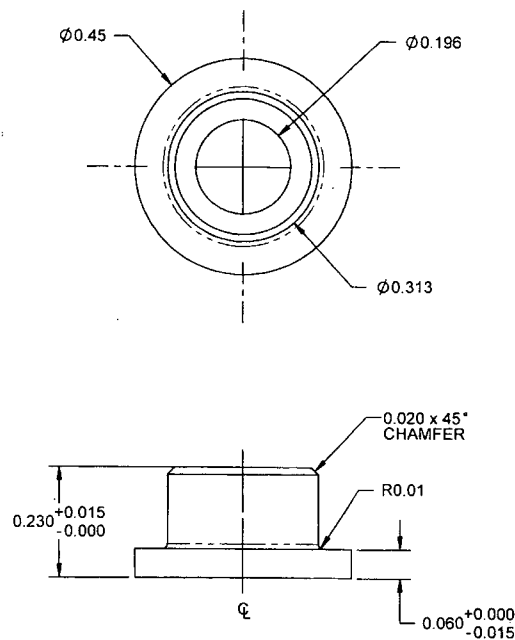
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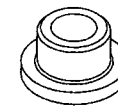
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**NOTE:** Date & initial all entries



**D4072-5 BUSHING**



**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR  
REF DART SPEC. M303B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.004 lbs

*Handwritten signature/initials: w/b 7268*

**RELEASED**  
2011-06-30

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D4072</b>	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AIRFRAME HINGE</b>	NTS
DATE	10.11.02	<small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

Dart Aerospace Ltd

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